



Zodiaq® First Grade Field Non-Conformities

BLEMISH	COLOR CATEGORY	FIELD SPEC	QUANTITY/DISPOSITION
Blotch	Monochromatic	Max 15 mm	1 or more per quadrant = non-conforming quadrant
	Polychromatic	Max 24 mm	
Contaminants	All	Low Contrast	Max 10 mm
		High Contrast	
Backside	All	Max 2.0 mm in depth	
Polishing Mark	All		Max 150 mm
			Max 50 mm
Scratch	All		
Topside - Voids, Holes, Surface Cracks	All	Max 5 mm	Allow up to 10 per slab
Fissure	All	See Descriptive Text	All = Unacceptable
Foreign Object	All	Any Size	
Gloss	All	> 42 of 5 averages across	Acceptable
Thickness	All	2 cm = 18.5 – 20.5 mm	
		3 cm = 28.5 – 30.5 mm	
Warp	All	< 3 mm over 5 Feet	